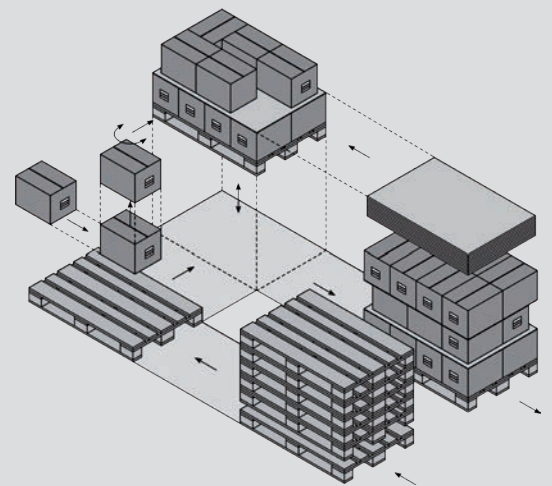


## Compact palletiser

## Working principle oli-pal DLS

### oli-pal DLS

- » Suitable for American cases, trays with/without lids, buckets, bags, cans, shrink-wrapped items, etc.
- » loading of magazines and full pallet pick discharge from front side
- » Pallets fed semi or fully automatically
- » Extendable via interlayer magazine
- » Servo drives ensure precise positioning
- » Any pallet pattern can be realised
- » Suckers or grippers allow trouble-free processing
- » Ideal addition to final packaging lines
- » Requires little floor space
- » Requires little maintenance





» gripper system



» vacuum suckers



» pallet magazine



» additional layer card magazine

## Compact palletiser oli-pal DLS

This machine is available in following variants:

- » **oli-pal BLS:**  
automatic pallet infeed/outfeed
- » **oli-pal CLS:**  
pallet magazine with up to 12 pallets
- » **oli-pal DLS:**  
additional layer card magazine

### General Information:

Can be applied in all industries.  
Compact, space-efficient design.  
Superior workmanship/material quality  
and refined operationability in all details:

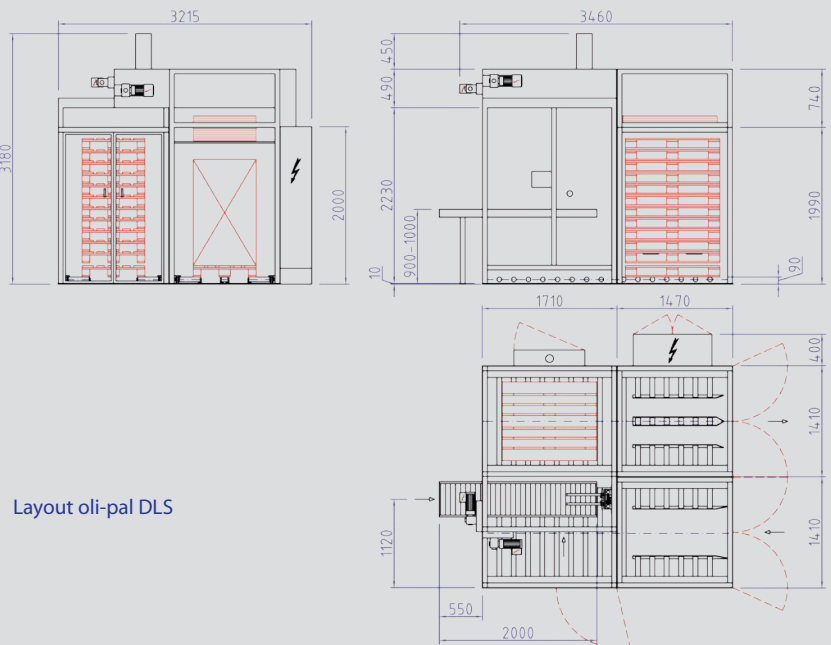
- » Easy programming of pallet patterns with optional optimizing software possible can be stored
- » Suckers or grippers pick up the product
- » Operator panel with multi-lingual text Display/touchscreen panel
- » Extensive format range, format is changed quickly
- » Servo motors drive all relevant motion
- » Stable, welded frame
- » Practically maintenance free
- » Requires minimum of floor space
- » loading of magazines and full pallet pick discharge from front side

### Technical Information:

Output: up to 12 movements/min, higher performance via multi pick-up capability  
Case format range (L x W x H mm):  
100 x 100 x 50 - 600 x 400 x 500  
– or to customer preference  
Type of pallet: any conventional pallet, any special dimension  
Operating voltage/required power:  
3 x 230/400 V/N/PE, 50/60 Hz, 2,2 - 3.5 kVA  
Air pressure: approx. 6 bar  
Floor layouts: any variant is feasible  
Change over time:  
extremely quick, approx. 2 - 10 min.

### Note:

oli packaging machinery is customized in terms of output, colour, installed load, etc., to suit the specific customer application. All machinery can be designed inversely for every format



Layout oli-pal DLS



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